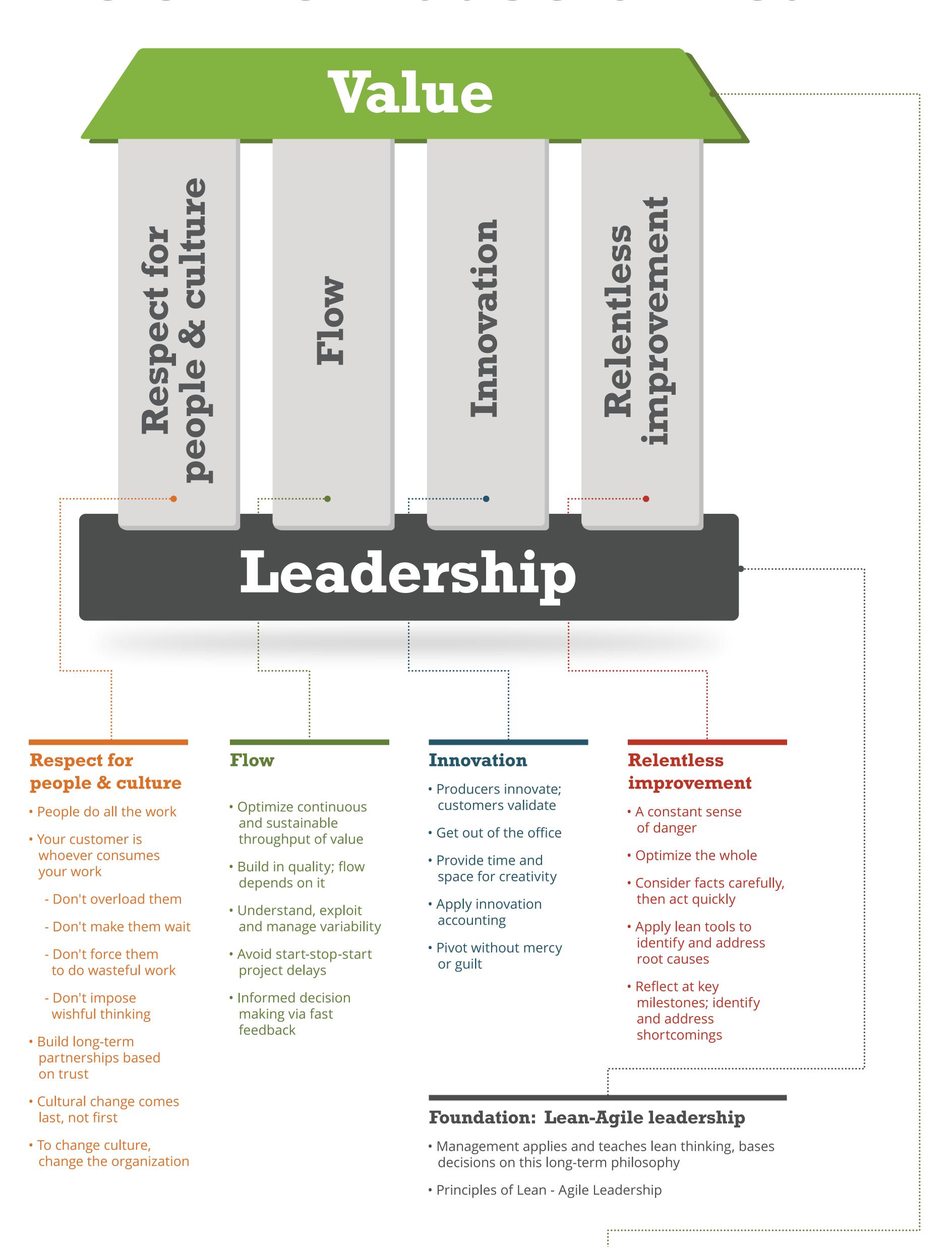
## The SAFe House of Lean



## The goal: Value

- Sustainable shortest lead time
- Best quality and value to people and society
- High morale, safety, customer delight

